

Abstract

In a method for the production of brushes consisting of a bristle support and bristles mounted thereon and combined to at least one group having a defined cross-section with at least two different types of bristles, the bristles of a bristle type are combined into a partial group and the partial groups forming a bristle group are combined into said bristle group and subsequently, the bristle group is mounted to the bristle support. The bristles of each partial group are formed in a surrounding guide of a shaping device into a cross-section corresponding to their partial cross-sections in the bristle group, and the partial groups are then combined while maintaining their partial cross-section in the guides to form the cross-section of the bristle group. A device for carrying out this method and brushes produced in this fashion are also described.